



Technical Data K-702 Glass to Metal

UV based optically clear, low viscous.

Base

- Modified urethane acrylate
- Single component, Solvent less liquid

Use

- To be used for Glass to metal bonding
- Not to be used for Glass to Plastic bonding
- This product is normally used in a temperature range of -20° C to +100° C; depending on the application, other limits may be more reasonable
- Very good capillary properties

Processing

- Supplied ready for use and can be processed well from the original container or we can custom size the packaging as per your requirement.
- The surface to be bonded must be dry as well as free of dust, grease and other contaminations
- For further information on how to apply, please see the Application Method.

Technical Data

| Specification | K-702 Glass to Metal |
|-----------------------------------|----------------------|
| Appearance | Optically Clear |
| Viscosity @ 25°C By F-Cup – B - 4 | 29 to 32 |
| Flash Point | >100°C |
| Specific Gravity @ 25°C | 1.068 |
| Refractive Index | 1.50 @ 25°C |
| Full Curing Time | 60 Sec |
| Shelf Life (Unopened) | 1 Year |

Curing

Using UV light with a wavelength of 320 – 400nm

The above information is based on our present knowledge and belief. Any conclusion and recommendation are made without liability on our part. Buyer & user should make their own assessment of our products under their own condition and for their own requirements.